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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence
		☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge
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Item ID: D2010-103

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Mirror Arm 369/500

Stop *NS2*

Start Date: 3/26/15 **Start Qty:** 4.00

4

Cust Item ID:

Required Date: 3/26/15 **Req'd Qty:** 4.00

4

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/
Work Center ID

Operation Description

Set Up/ Run Hours

Tool ID	Tool #	Plan Code
---------	--------	-----------

Accept Qty	Reject Qty	Reject Number	Insp. Stamp

160

Identify as per dwg & Stock Location

on: st3s/

0.00

160

Packaging

Memo

0.00

Packaging

9 DEC 27 201

170

QC21- Final Inspection - Work Order Release

0.00

170

QC

Memo

0.00

Quality Control

ML5 JUN 29 2015

MCS JUN 29 2015

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Picklist Print

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Work Order ID: 130911

130911

Parent Item: D2010-103

D2010-103

Parent Item Name: Mirror Arm 369/500

Start Date: 3/26/15

Required Date: 3/26/15

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP : F02.08.21 Re-format; Added D2057 KJ/RF
 IPP Rev:G 08-05-27 as per ECN1195P DD verified by:EC
 IPP Rev:H 08-06-20 rev.D as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TR0.500W.049		Purchased	No			100	f	245.3170	1.5	631579			

M304TR0 500W 049

304 RD Tube .500 x .049W

FF

JUN 24 2015

Location

Loc Qty

Loc Code

GA002

245.317

M127937

11

M128833

234.317

1.5789

4.7368

D2057

Manufactured No

110

Each

45.0000

1

4

D2057

Plug

FF

JUN 24 2015

Location

Loc Qty

Loc Code

GA

45

105455

1

112928

40

124240

4

1

40

3

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